


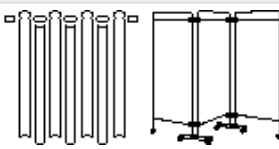
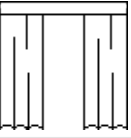

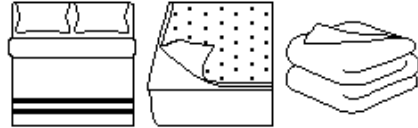

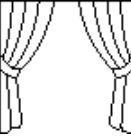
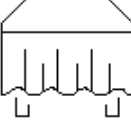
CASTILLA CLORO ANTIMICROB

HTS SOLID COLOR FABRICS : 54.07.52.00.00.


HTS PRINTED FABRICS : 54.07.54.00.00.

TECHNICAL INFORMATION			
BASE : 23178		FABRIC : Woven Fabric	
WIDTH:		118.5 ± 0.79 in	ASTM D3774
CUTTABLE WIDTH	:	117.72 ± 0.78 in	ASTM D3774
MASS PER UNIT AREA (WEIGHT)	:	7.68 ± 0.34 oz/yd2	ASTM D3776 OPC. C
REDUCTION OF ANTIMICROBIAL ACTIVIT:	Min	99.00 %	JIS L1902
REDUCTION OF ANTIMICROBIAL ACTIVIT:	Min	0.00 %	AATCC 100
COURSES OR PICKS:		25.4 ± 5.08 yarn/in	ASTM D3775 / ASTM D8007
COMPOSITION :		100.00 % PES	

23178 - Castilla Cloro Antimicrob2170 - Castilla Cloro Antimicrobial3 - Deco

TECHNOLOGIES			USES	
NAME	DESCRIPTION	NORM		
	Technology that inhibits the growth and reproduction of harmful bacteria, yeast, mold, micro-fungi and algae.	AATCC 100JIS L1902	CONTRACT HEALTHCARE DRAPERY	
			CONTRACT WORKPLACE DRAPERY	
	Technology that provides color fastness when in a contact with chlorine.	AATCC 61	HOME BED LINEN	
	Decogard Durability, technology that guarantees superior durability to the market, providing excellent performance in fundamental tests on textiles for use in commercial and residential spaces.	AATCC 16 OPC. 3 AATCC 61 AATCC 8/ AATCC 116 ASTM D2261 ASTM D5034 ISO 13936-1	HOME DRAPERY	
			HOME TABLE LINEN	

23178 - Castilla Cloro Antimicrob2170 - Castilla Cloro Antimicrobial3 - Deco

NAME	DESCRIPTION	NORM
	Water repellency	AATCC 22 AATCC 22 / AATCC 124

BENEFITS

- *COMPLIES WITH REQUIREMENTS OF ORIGIN FOR EXPORTS FROM COLOMBIA TO BOLIVIA, ARGENTINA, CANADA, CHILE, COSTA RICA, ECUADOR, USA, MEXICO, PERU, EUROPEAN UNION, VENEZUELA.
- Color resistant to up to 3000 ppm concentration of Sodium Hypochlorite solutions: 4 spoons (60 ml) of 5.25% commercial Hypochlorine in one liter of water.
- Fabric of easy manufacture that can be used in any curtain style like: Traditional, panel Japanese, Roman, Austrian, etc. Not recommended for roll-ups
- Fabric with special ribbed texture of natural aspect with mate finish and cotton-like touch. Very popular among international markets.
- Lafayette identifies the technical side of the fabric in order to show their clients where the tests were done, the inspection side and the suggested side to make the cutting and sewing processes should be done.
- Lafgard protection, invisible protective shield that repels liquids and accidental splashes, making the textile much easier to care for and wash.
- Resistant to tension and tearing.
- Textile with Antimicrobial Technology that inhibits the growth of Staphylococcus aureus, Klebsiella Pneumoniae and E.Coli bacteria.

CARE INSTRUCTIONS

- * FLOAT SIDE BY WARP
- Do not apply disinfectant directly on the fabric.
- Do not leave soaking.
- Do not use softening agents.
- Vacuum frequently.
- Disinfection process, prepare a solution with water and hypochlorite sodium 3,000 ppm or quaternary ammonium 30%, it can be applied as a spray or washing process.
- Use any commercial detergents or soaps.
- Do not store wet.
- Make sure not to leave soap residuals. They can damage the repellent finish.
- Wash with similar colored fabrics.
- For home washing, use machine wash at low temperature (Maximum 104 degree F). Normal cycle.
- Do not twist or wring.





- Tumble dry at delicate cycle and low temperature.



- Dry in the shade.



- Iron at low temperature (Maximum 230 degree f).

- Avoid contact with rough surfaces, to prevent snagging.

- Avoid contact with rough, surfaces to prevent snagging.
Stains should be removed as soon as possible with soft detergent, shampoos or foams for domestic cleaning.

- Do not mix with Acetate or Nylon fibers.

CUT AND DRESSMAKING RECOMMENDATIONS

Note: the data herein represents recommended values that may vary depending on the conditions and machines used in the different processes (dressmaking, sublimation, embroidery and fusion). We recommended conducting tests before production and identifying each process' variables and conditions to guarantee the textile's productivity and characteristics.

Cut	Unroll the fabric and let stand for 20 hours minimum, tend 30 layers maximum, no generating tension, use paper between layers draw at 0,4 inch minimum of the edge, Use blades in optimum conditions, when you cutting keep a constant and moderate speed, give adequate handling to the cut pieces.
Dressmaking	<p>Fit: tensions in machines to balance stitches and pressure of the foot to achieve a correct drag of the textile. Use:suitable adjustment according to the type of textile, presser foot suitable for each operation, thread and needle recommended in optimal conditions.Minimum margin of seam 0.4 inch.</p> <p>Needle Size / Thickness : 80/12</p> <p>Needle Point : R or RS</p> <p>Size Thread : Tex 30</p> <p>Stitch per inch : 8</p> <p>Machine Type : Single needle.</p>
Fusing	<p>Use interlining fusible with characteristics similar to the textile, check that the temperature and pressure recommended are kept in all base of heat platen, control the time of exposure according to the recommended.</p> <p>Time : 10 - 12 s</p> <p>Temperature : 248 - 293 oF</p> <p>Pressure : 90 - 110 psi</p> <p>Interlining : 100% polyester, flat woven , nonwoven</p>