

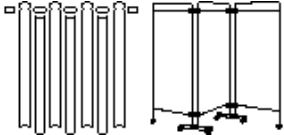
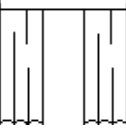






HTS SOLID COLOR FABRICS : 54.07.69.00.00.  
 HTS PRINTED FABRICS : 54.07.69.00.00.

TECHNICAL INFORMATION			
<b>BASE : 22650</b>		<b>FABRIC : Woven Fabric</b>	
<b>WIDTH:</b>	60.24 ± 1.18 in	ASTM D3774	
<b>CUTTABLE WIDTH</b>	: 59.45 ± 1.18 in	ASTM D3774	
<b>MASS PER UNIT AREA (WEIGHT)</b>	: 4.46 ± 0.17 oz/yd2	ASTM D3776 OPC. C	
<b>WATER REPELLENCY (50 LAUNDERINGS):</b>	Min 70.00 e	AATCC 22 / AATCC 124	
<b>COURSES OR PICKS:</b>	68.58 ± 2.54 yarn/in	ASTM D3775 / ASTM D8007	
<b>COMPOSITION :</b>	100.00 % PES		

22650 - Campero L.M.305 - Campero Lm3 - Deco

TECHNOLOGIES			USES	
NAME	DESCRIPTION	NORM		
	Decogard Durability, technology that guarantees superior durability to the market, providing excellent performance in fundamental tests on textiles for use in commercial and residential spaces.	AATCC 16 OPC. 3 AATCC 61 AATCC 8/ AATCC 116 ASTM D2261 ASTM D5034 ISO 13936-1	CONTRACT HEALTHCARE BEDDING	
			CONTRACT HEALTHCARE DRAPERY	
			CONTRACT WORKPLACE DRAPERY	
	Waterproof textile technology.	AATCC 35	HOME UPHOLSTERY , EXTERIORS	
	Water repellency	AATCC 22 AATCC 22 / AATCC 124	HOME UPHOLSTERY , INTERIORS	

## BENEFITS

- \*COMPLIES WITH REQUIREMENTS OF ORIGIN FOR EXPORTS FROM COLOMBIA TO BOLIVIA, ARGENTINA, CANADA, CHILE, COSTA RICA, ECUADOR, USA, MEXICO,

PERU, EUROPEAN UNION, VENEZUELA.

- Base that has been tested as an external layer of garments for cold rooms for conservation, refrigeration and / or freezing environments.
- Base that minimizes the passage of outside air making users protected against the effects of cold environments.
- Canvas with a special resin that provides comfort, softness and drop on garments.
- Colors resistant to migration.
- Fabric that complies AAMI PB70: Level 3 barrier requirements.
- Lafayette identifies the technical side of the fabric in order to show their clients where the tests were done, the inspection side and the suggested side to make the cutting and sewing processes should be done.
- Lafgard protection, invisible protective shield that repels liquids and accidental splashes, making the textile much easier to care for and wash.
- OEKO-TEX STD 100 certified textile.
- Resistant to tension and tearing.
- Waterproof base that supports from 700 mm of water, providing protection to users against moisture and water from the environment.

## CARE INSTRUCTIONS

- \*Right Side: Marked Side
- Do not mix light and dark colors in the wash.
- In industrial wash up to 86 degrees F for 30 minutes.
- Use any commercial detergents or soaps.
- Do not leave soaking.
- Do not store wet.
- Do not use autoclave.
- Do not use softening agents.
- Make sure not to leave soap residuals. They can damage the repellent finish.
- Wash with similar colored fabrics.
- White garments must be washed separately.



- Do not twist or wring.



- Tumble dry at delicate cycle and low temperature.



- Machine dry at permanent press cycle.



- Ironing is not necessary. However it may be ironed at low temperature (Maximum 230 degree f).



- Do not use chlorine bleachers.



- For home washing, use machine wash at low temperature (Maximum 104 degree F). Normal cycle.



- Dry in the shade.

- In case ironing is needed, use a teflon iron at a medium temperature. Please note that garment must be ironed on the non-resin side.

- Avoid contact of light and dark colors when using fabrics with resins, due to the affinity of the colorant with the resin.

- Avoid contact with rough surfaces, to prevent snagging.

- Do not mix with Acetate or Nylon fibers.

## CUT AND DRESSMAKING RECOMMENDATIONS

Note: the data herein represents recommended values that may vary depending on the conditions and machines used in the different processes (dressmaking, sublimation, embroidery and fusion). We recommended conducting tests before production and identifying each process' variables and conditions to guarantee the textile's productivity and characteristics.

Cut	Draw at 0,4 inch minimum of the edge, the instruments for cutting should be in optimal conditions, when you cutting keep a constant and moderate speed.
Dressmaking	<p>Fit: tensions in machines to balance stitches and pressure of the foot to achieve a correct drag of the textile.                      Use:suitable adjustment according to the type of textile, presser foot suitable for each operation, thread and needle recommended in optimal conditions.Minimum margin of seam 0.6 inch.</p> <p><b>Needle Size / Thickness</b> : 80/12</p> <p><b>Needle Point</b> : R or RS.</p> <p><b>Size Thread</b> : Tex 40 - 45.</p> <p><b>Stitch per inch</b> : 8</p> <p><b>Machine Type</b> : Single needle.</p>