

HTS SOLID COLOR FABRICS : 59.03.90.00.00.
HTS PRINTED FABRICS : 59.03.90.00.00.

TECHNICAL INFORMATION			
BASE : 22847		FABRIC : Woven Fabric	
WIDTH:	59.45 ± 0.79 in	ASTM D3774	
CUTTABLE WIDTH :	58.27 ± 0.79 in	ASTM D3774	
MASS PER UNIT AREA (WEIGHT) :	11.21 ± 0.59 oz/yd2	ASTM D3776 OPC. C	
WATER REPELLENCY(SPRAY TEST):	Min 90.00 e	AATCC 22	
MARTINDALE ABRASION - BREAKDOWN:	Min 170000.00 cy	ISO 12947-2	
COURSES OR PICKS:	27.94 ± 2.54 yarn/in	ASTM D3775 / ASTM D8007	
CERTIFICATE OF ORIGIN MEETS:	e	VIEW BENEFITS	
COMPOSITION :	100.00 % PES		

22847 - Paradiso1549 - Paradiso3 - Deco

TECHNOLOGIES			USES	
NAME	DESCRIPTION	NORM		
	Technology that provides color fastness when in a contact with chlorine.	AATCC 61	CONTRACT HEALTHCARE UPHOLSTERY	
	Decogard Durability, technology that guarantees superior durability to the market, providing excellent performance in fundamental tests on textiles for use in commercial and residential spaces.	AATCC 16 OPC. 3 AATCC 61 AATCC 8/ AATCC 116 ASTM D2261 ASTM D3939 ASTM D5034 ASTM D6797	CONTRACT HOSPITALITY UPHOLSTERY	
	Decogard Outdoor guarantees color fastness by resisting chlorinated water, salt water and is also high exposure to sunlight.	AATCC 106 AATCC 16 OPC. 3 AATCC 162	CONTRACT WORKPLACE UPHOLSTERY	
			HOME UPHOLSTERY , EXTERIORS	

22847 - Paradiso1549 - Paradiso3 - Deco

NAME	DESCRIPTION	NORM
	The FR textile protector effectively protects against fire, retarding its action and preventing its spread.	NFPA 260
	Waterproof textile technology.	AATCC 35
	Water repellency	AATCC 22

BENEFITS

- *COMPLIES WITH REQUIREMENTS OF ORIGIN FOR EXPORTS FROM COLOMBIA TO BOLIVIA, ARGENTINA, CANADA, CHILE, COSTA RICA, ECUADOR, USA, MEXICO, PERU, EUROPEAN UNION, VENEZUELA.
 - A very resistant fabric to tearing and ripping.
 - Colors resistant until 3000 ppm concentration of Sodium Hypochlorite solutions.
 - Excellent performance to the abrasion, avoiding the formation specks.
 - Excellent sunlight resistance.
- Lafayette identifies the technical side of the fabric in order to show their clients where the tests were done, the inspection side and the suggested side to make the cutting and sewing processes should be done.
- Water/liquid and dirt repellent fabric, due to its fabric protector with lafgard ,registered exclusively by lafayette, making the cleaning and caring of the fabric an easier task.

CARE INSTRUCTIONS

- All the solutions that are employed in the cleaning of this fabric, should be removed completely with water using a clear rag.

- Do not store wet.

- Do not use softening agents.

- Make sure not to leave soap residuals. They can damage the repellent finish.



- Do not use chlorine bleachers.



- Do not twist or wring.



- For home washing, use machine wash at low temperature (Maximum 104 degree F). Normal cycle.



- Ironing is not necessary. However it may be ironed at low temperature (Maximum 230 degree f).

- Avoid contact of light and dark colors when using fabrics with resins, due to the affinity of the colorant with the resin.

- The stains should to clean at the less possible time using a clean duster, that's easy to remove with soft detergent, shampoos or foams for cleaning in home. All this one have to be diluted in water.

CUT AND DRESSMAKING RECOMMENDATIONS

Note: the data herein represents recommended values that may vary depending on the conditions and machines used in the different processes (dressmaking, sublimation, embroidery and fusion). We recommended conducting tests before production and identifying each process' variables and conditions to guarantee the textile's productivity and characteristics.

Cut	Unroll the fabric and let stand for 4 hours minimum, tend 5 layers maximum, no generating tension, use paper between layers draw at 0,4 inch minimum of the edge, Use blades in optimum conditions, when you cutting keep a constant and moderate speed, give adequate handling to the cut pieces.
Dressmaking	<p>Fit: tensions in machines and pressure of the foot to achieve a correct drag of the textile. Use:suitable adjustment according to the type of textile, presser foot suitable for each operation, thread and needle recommended in optimal conditions.Minimum margin of seam 0.6 inch. Do not reprocess.</p> <p>Needle Size / Thickness : 90/14</p> <p>Needle Point : R or Rs.</p> <p>Size Thread : Tex 45 Nylon.</p> <p>Stitch per inch : 8</p> <p>Machine Type : Single needle,double traction machine.</p>