

HTS SOLID COLOR FABRICS : 54.07.52.00.00.
HTS PRINTED FABRICS : 54.07.54.00.00.

TECHNICAL INFORMATION			
BASE : 23136		FABRIC : Woven Fabric	
WIDTH:		56.3 ± 1.18 in	ASTM D3774
CUTTABLE WIDTH	:	56.3 ± 1.18 in	ASTM D3774
MASS PER UNIT AREA (WEIGHT)	:	9.14 ± 0.36 oz/yd2	ASTM D3776 OPC. C
WATER REPELLENCY(SPRAY TEST):	Min	90.00 e	AATCC 22
MARTINDALE ABRASION - BREAKDOWN:	Min	100000.00 cy	ISO 12947-2
COURSES OR PICKS:		20.32 ± 2.54 yarn/in	ASTM D3775 / ASTM D8007
FLAME RESISTANCE (CLASS):		CUM	NFPA 260
COMPOSITION :		100.00 % PES	

23136 - Tokio2082 - Tokio3 - Deco

TECHNOLOGIES			USES	
NAME	DESCRIPTION	NORM		
	Decogard Durability, technology that guarantees superior durability to the market, providing excellent performance in fundamental tests on textiles for use in commercial and residential spaces.	AATCC 16 OPC. 3 AATCC 61 AATCC 8/ AATCC 116 ASTM D2261 ASTM D3939 ASTM D5034 ASTM D6797	CONTRACT HEALTHCARE UPHOLSTERY	
			CONTRACT HOSPITALITY UPHOLSTERY	
			CONTRACT WORKPLACE UPHOLSTERY	
	The FR textile protector effectively protects against fire, retarding its action and preventing its spread.	NFPA 260		
	Water repellency	AATCC 22		

BENEFITS

- Canvas like textile, for sever traffic applications.
- Easy to clean.
- High resistance to seam slip.
- High tear resistance
- Liquid repelency.
- Multicoloured yarns creating a polychromatic look.
- Perfect choice for high traffic demanding commercial spaces and workplaces.

CARE INSTRUCTIONS

- All the solutions that are employed in the cleaning of this fabric, should be removed completely with water using a clean rag.

- Do not store wet.

- For cleaning, vacuuming or cleaning with a soft brush.

- Vacuum every 3 months.

- White garments must be washed separately.

 - Do not twist or wring.

- Use a wet or dry cloth, between the garment and the iron.

- Avoid contact with rough surfaces, to prevent snagging.

- Do not mix with Acetate or Nylon fibers.

- Do not leave soaking.

- Do not use softening agents.

- For home washing, use machine wash at low temperature (Maximum 104 degree F). Delicate cycle.

- Wash this garment with others of similar colors.



- Do not use chlorine bleachers.



- Dry in the shade.



- Ironing is not necessary. However it may be ironed at low temperature (Maximum 230 degree f).

- Avoid exposure to sunlight direct or through a window. It is recommended to use veil-curtains and to keep them closed.

- The stains should to clean at the less possible time using a clean duster, that's easy to remove with soft detergent, shampoos or foams for cleaning in home. All this one have to be diluted in water.

CUT AND DRESSMAKING RECOMMENDATIONS

Note: the data herein represents recommended values that may vary depending on the conditions and machines used in the different processes (dressmaking, sublimation, embroidery and fusion). We recommended conducting tests before production and identifying each process' variables and conditions to guarantee the textile's productivity and characteristics.

Cut	Unroll the fabric and let stand for 4 hours minimum, tend 5 layers maximum, no generating tension, draw at 0.4 inch
-----	---

	minimum of the edge, Use blades in optimum conditions, when you cutting keep a constant and moderate speed, give adequate handling to the cut pieces.
Dressmaking	<p>Fit: tensions in machines and pressure of the foot to achieve a correct drag of the textile. Use: suitable adjustment according to the type of textile, presser foot suitable for each operation, thread and needle recommended in optimal conditions. Minimum margin of seam 0.6 inch.</p> <p>Needle Size / Thickness : 90/14</p> <p>Needle Point : R or RS</p> <p>Size Thread : Tex 45 Nylon</p> <p>Stitch per inch : 8</p> <p>Machine Type : Single needle, Double traction machine.</p>