Lafayette

ROYAL

 HTS SOLID COLOR FABRICS :
 55.15.12.00.10.

 HTS PRINTED FABRICS :
 55.15.12.00.10.

TECHNICAL INFORMATION					
BASE : 22131		F	ABRIC : Woven Fabric		
WIDTH:		118.5 ± 0.79 in	ASTM D3774		
CUTTABLE WIDTH :		117.33 ± 0.78 in	ASTM D3774		
MASS PER UNIT AREA (WEIGHT) :		5.34 ± 0.27 oz/yd2	ASTM D3776 OPC. C		
WATER REPELLENCY(SPRAY TEST):	Min	90.00 e	AATCC 22		
WATER REPELLENCY (50 LAUNDERINGS):	Min	90.00 e	AATCC 22 / AATCC 124		
COURSES OR PICKS:		69.85 ± 2.54 yarn/in	ASTM D3775 / ASTM D8007		
COMPOSITION : 1	00.00 %	PES			

22131 - Royal60 - Royal3 - Deco

TECHNOLOGIES		USES		
NAME	DESCRIPTION	NORM	T	1 11
Decogard Durability, technology that guarantees superior durability to the market, providing excellent performance in fundamental tests on textiles for use in commercial and residential spaces.	arantees superior durability to the	61 AATCC 8/ AATCC	CONTRACT HEALTHCARE DRAPERY	
	fundamental tests on textiles for use in		CONTRACT WORKPLACE DRAPERY	
	116 ASTM D2261 ASTM D5034 ISO 13936-2	HOME BED LINEN		
Ó	Water repellency	AATCC 22		
LAFGARD			HOME TABLE LINEN	NF.
Decogard UPF It is a protective shield that prevents the passage of UVB and UVA rays, protecting floors, furniture, objects and people exposed to a window.	AATCC 183	۲.		
	UVA rays, protecting floors, furniture,	100		

BENEFITS

• *COMPLIES WITH REQUIREMENTS OF ORIGIN FOR EXPORTS FROM COLOMBIA

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The information herein is valid from the issue date of this technical sheet 02/09/2020. Data Sheet with validity of 90 days.
 Textiles Lafayette S.A.S reserves the right to make modifications without previous notification within its continuous improvement framework.
 If this product is used for other uses than those mentioned in the sheet, it is at your own responsibility.
 www.lafayette.com Phone Number: + 57 2948880 Calle 15 # 72 - 95 Bogotá D.C

DATA SHEET

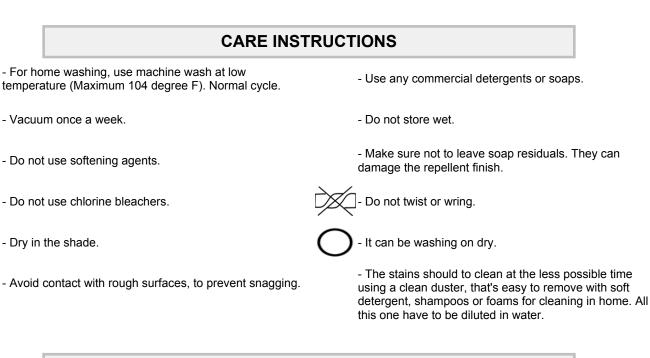
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TO BOLIVIA, ARGENTINA, CANADA, CHILE, COSTA RICA, ECUADOR, USA, MEXICO, PERU, EUROPEAN UNION, VENEZUELA.

- Fabric of easy manufacture that can be used in any curtain style like: Traditional, panel Japanese, Roman, Austrian, etc. Not recommended for roll-ups
- Fabric that complies AAMI PB70: Level 2 barrier requirements.
- Lafayette identifies the technical side of the fabric in order to show their clients where the • tests were done, the inspection side and the suggested side to make the cutting and
- tests were done, the inspection side and the suggested side to make the cutting a sewing processes should be done.
- Lafgard protection, invisible protective shield that repels liquids and accidental splashes, making the textile much easier to care for and wash.
- OEKO-TEX STD 100 certified textile.
- Resistant to tension and tearing.
- Satin fabric for drapery, bedlinen and tablelinen with a subtle shine.



CUT AND DRESSMAKING RECOMMENDATIONS

Note: the data herein represents recommended values that may vary depending on the conditions and machines used in the different processes (dressmaking, sublimation, embroidery and fusion). We recommended conducting tests before production and identifying each process' variables and conditions to guarantee the textile's productivity and characteristics.

Cut	Unroll the fabric and let stand for 4 hours minimum, tend 30 layers maximum, no generating tension, use paper between layersdraw at 0,4 inch minimum of the edge, Use blades in optimum conditions, when you cutting keep a constant and moderate speed, give adequate handling to the cut pieces.
Dressmaking	Fit: tensions in machines to balance stitches and pressure of the foot to achieve a correct drag of the textile. Use:suitable adjustment according to the type of textile, presser foot suitable for each operation, thread and needle recommended in optimal conditions. Minimum margin of seam 0.6 inch.
	Needle Size / Thickness : 70/10
	Needle Point : R or RS.

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	Size Thread : Tex 24 Stitch per inch : 8 Machine Type : single needle
Fusing	Pre - shrink to 284 degrees fahrenheit, 90 psi, in 20 seconds. Use interlining fusionable with characteristics similar to the textile, check that the temperature and pressure recommended are kept in all base of heat platen, control the time of exposure according to the recommended. Time : 10 - 12 s
	Temperature : 248 - 293 oF
	Pressure : 90 - 110 psi
	Interlining: 100% polyester, nonwoven,flat woven.

