






HTS SOLID COLOR FABRICS : 59.03.90.00.00.

HTS PRINTED FABRICS : 59.03.90.00.00.

TECHNICAL INFORMATION			
BASE : 23054		FABRIC : Woven Fabric	
WIDTH:	59.45 ± 0.79	in	ASTM D3774
CUTTABLE WIDTH	58.66 ± 0.79	in	ASTM D3774
MASS PER UNIT AREA (WEIGHT)	8.49 ± 0.42	oz/yd2	ASTM D3776 OPC. C
COURSES OR PICKS:	73.66 ± 2.54	yarn/in	ASTM D3775 / ASTM D8007
COMPOSITION :	100.00 % PES		

23054 - Primavera Bo Fr1946 - Primavera Bo Fr3 - Deco

TECHNOLOGIES			USES	
NAME	DESCRIPTION	NORM		
	Decogard Durability, technology that guarantees superior durability to the market, providing excellent performance in fundamental tests on textiles for use in commercial and residential spaces.	AATCC 16 OPC. 3AATCC 61 AATCC 8/AATCC 116 ASTM D2261 ASTM D5034 ISO 13936-2	CONTRACT HEALTHCARE DRAPERY	
			CONTRACT HOSPITALITY DRAPERY	
			CONTRACT WORKPLACE DRAPERY	
	The FR textile protector effectively protects against fire, retarding its action and preventing its spread.	NFPA 701 METODO 2		

BENEFITS

- *COMPLIES WITH REQUIREMENTS OF ORIGIN FOR EXPORTS FROM COLOMBIA
 - TO BOLIVIA, ARGENTINA, CANADA, CHILE, COSTA RICA, ECUADOR, USA, MEXICO, PERU, EUROPEAN UNION, VENEZUELA.
 - 100% darkness
 - Easy to clean.
 - Ideal for making traditional curtains, Roman and Japanese panel.
- Lafayette identifies the technical side of the fabric in order to show their clients where the
- tests were done, the inspection side and the suggested side to make the cutting and sewing processes should be done.
 - Silicone Resin Finish that reduces the presence of fungi and bacteria in the textile,

preventing the resin from sticking during washing.

CARE INSTRUCTIONS

- When washing make sure the resin is not in contact with the fabric to avoid color migration.

- Do not leave soaking.

- Do not store wet.

- Do not use softening agents.

- Take out the curtain when washing cycle ends.

- Wash this garment with others of similar colors.

- White garments must be washed separately.



- Do not use chlorine bleachers.



- Do not twist or wring.



- Tumble dry at delicate cycle and low temperature.

- In case ironing is needed, use a teflon iron at a medium temperature. Please note that garment must be ironed on the non-resin side.

- Use a wet or dry cloth, between the garment and the iron.



- Do not iron with steam.

- Do not mix with Acetate or Nylon fibers.

CUT AND DRESSMAKING RECOMMENDATIONS

Note: the data herein represents recommended values that may vary depending on the conditions and machines used in the different processes (dressmaking, sublimation, embroidery and fusion). We recommended conducting tests before production and identifying each process' variables and conditions to guarantee the textile's productivity and characteristics.

Cut	Unroll the fabric and let stand for 4 hours minimum, draw at 0,4 inch minimum of the edge, no generating tension, the instruments for cutting must be in optimal conditions, keep a constant and moderate speed when cutting, give proper handling to the cut pieces. Do not store folded.
Dressmaking	<p>Fit: tensions in machines to balance stitches. Use: presser foot suitable for each operation, use proper adjustment, adjust foot pressure, use recommended needle and in optimum conditions. Margins of sewing minimum 0,6 inch. It is recommended not to reprocess.</p> <p>Needle Size / Thickness : 70/10 (maximum 80/12)</p> <p>Needle Point : R or RS.</p> <p>Size Thread : Tex 30 FR flame ret.</p> <p>Stitch per inch : 5</p> <p>Machine Type : Single needle.</p>